

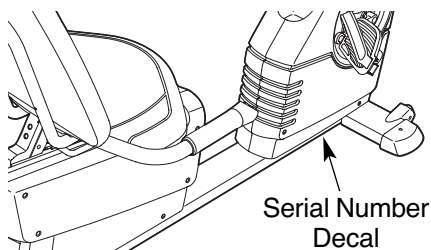
PRO-FORM[®]

465 RE

Model No. PFEX44277.1

Serial No. _____

Write the serial number in the space above for reference.



QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or if parts are damaged or missing, **PLEASE DO NOT CONTACT THE STORE; please contact Customer Care.**

IMPORTANT: You must note the product model number and serial number (see the drawing above) before contacting us.

CALL TOLL-FREE:

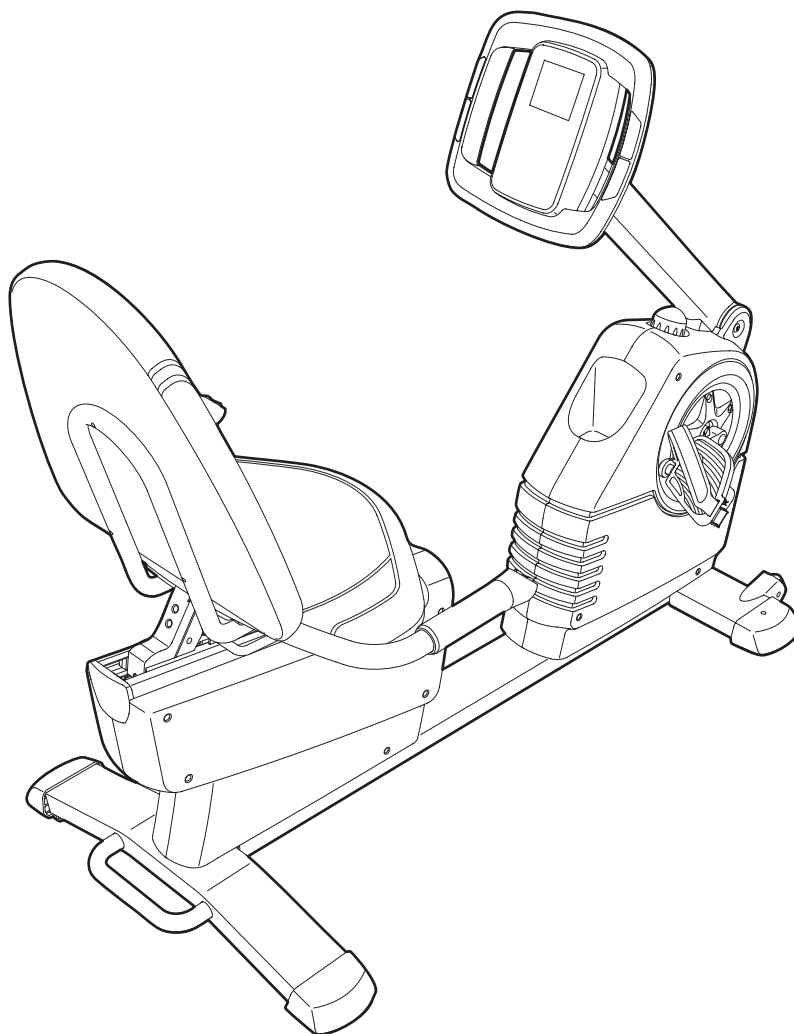
1-888-533-1333

Mon.–Fri., 6 a.m.–6 p.m. MST

Sat. 8 a.m.–4 p.m. MST

ON THE WEB:

www.proformservice.com



CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.

USER'S MANUAL



Visit our website at

www.proform.com

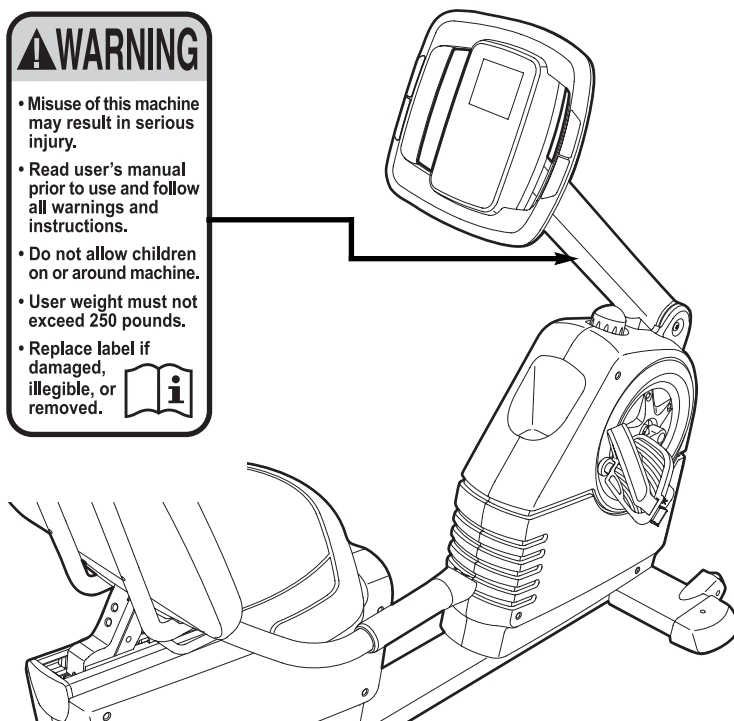
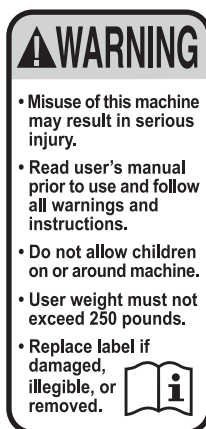
new products, prizes,
fitness tips, and much more!

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WARNING DECAL PLACEMENT

The warning decal shown here has been applied in the location shown. **If a decal is missing or illegible, call the telephone number on the front cover of this manual and request a free replacement decal. Apply the decal in the location shown.** Note: The decal may not be shown at actual size.



IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your exercise cycle before using your exercise cycle. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. Before beginning any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems.
2. It is the responsibility of the owner to ensure that all users of the exercise cycle are adequately informed of all precautions.
3. Your exercise cycle is intended for home use only. Do not use your exercise cycle in a commercial, rental, or institutional setting.
4. Keep your exercise cycle indoors, away from moisture and dust. Place your exercise cycle on a level surface, with a mat beneath it to protect the floor or carpet. Make sure that there is enough clearance around your exercise cycle to mount, dismount, and use it.
5. Inspect and properly tighten all parts regularly. Replace any worn parts immediately.
6. Keep children under age 12 and pets away from your exercise cycle at all times.
7. Your exercise cycle should not be used by persons weighing more than 250 lbs. (113 kg).
8. The pulse sensor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.
9. Wear appropriate exercise clothes while exercising; do not wear loose clothes that could become caught on your exercise cycle. Always wear athletic shoes for foot protection while exercising.
10. Keep your back straight while using your exercise cycle; do not arch your back.
11. When you stop exercising, allow the pedals to slowly come to a stop.
12. If you feel pain or dizziness while exercising, stop immediately and cool down.
13. Use your exercise cycle only as described in this manual.

BEFORE YOU BEGIN

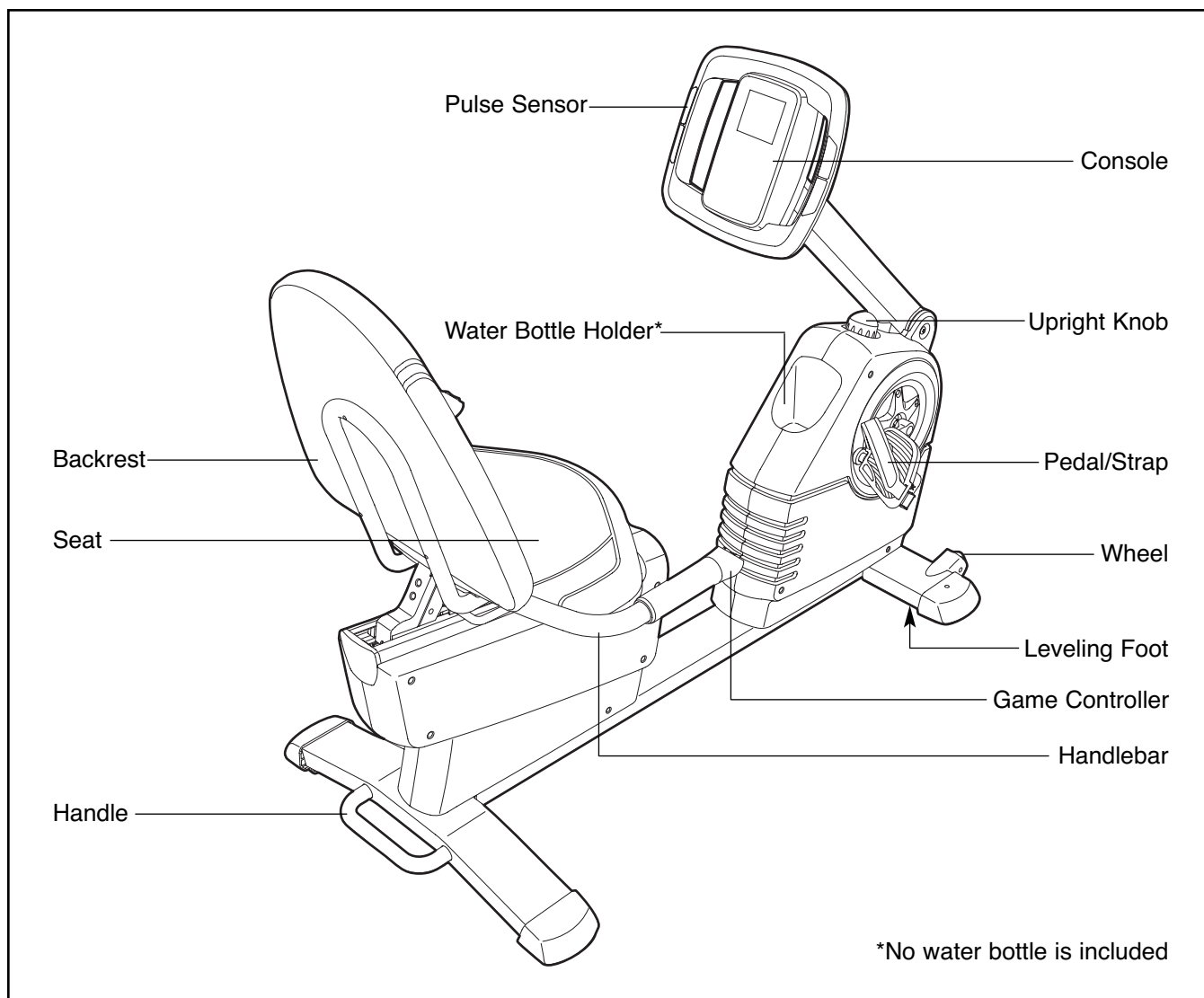
Congratulations for selecting the new PROFORM® 465 RE exercise cycle. Cycling is one of the most effective exercises for increasing cardiovascular fitness, building endurance, and toning the entire body. The 465 RE exercise cycle offers an impressive array of features to let you enjoy this healthful exercise in the convenience and privacy of your home.

For your benefit, read this manual carefully before you use the exercise cycle. If you have questions after reading this manual, please see the front cover of this manual. To help us assist you, note the product

model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

To avoid a registration fee for any service needed under warranty, you must register the exercise cycle at www.proformservice.com/registration.

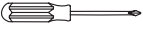
Before reading further, please familiarize yourself with the parts that are labeled in the drawing below.



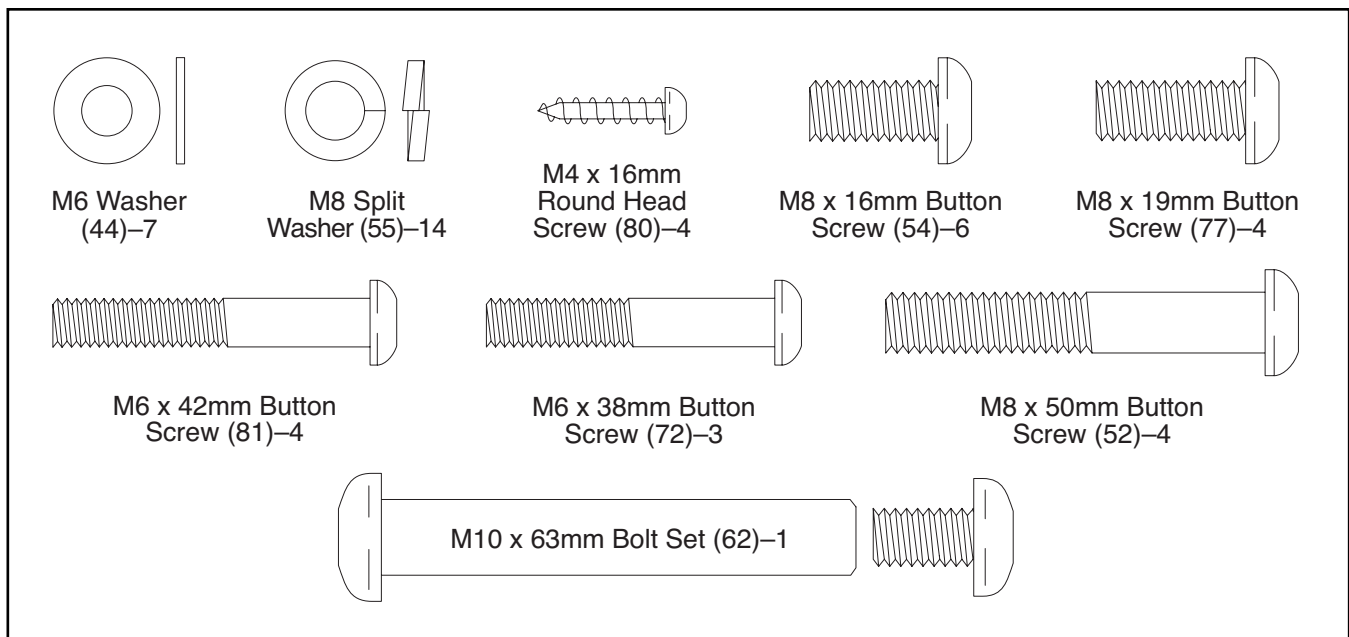
ASSEMBLY

To hire an authorized service technician to assemble the exercise cycle, call 1-800-445-2480.

Assembly requires two persons. Place all parts of the exercise cycle in a cleared area and remove the packing materials. Do not dispose of the packing materials until assembly is completed.

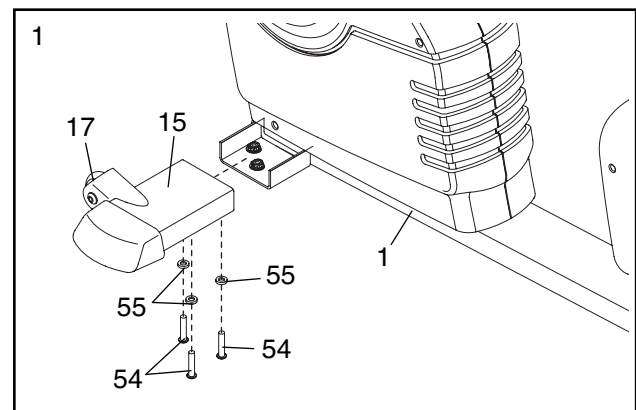
Assembly requires the included tools and your own adjustable wrench  and Phillips screwdriver .

Use the part drawings below to identify the small parts used in assembly. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number following the parentheses is the quantity needed for assembly. **Note: Some small parts may have been pre-assembled. If a part is not in the hardware kit, check to see if it has been preassembled.**

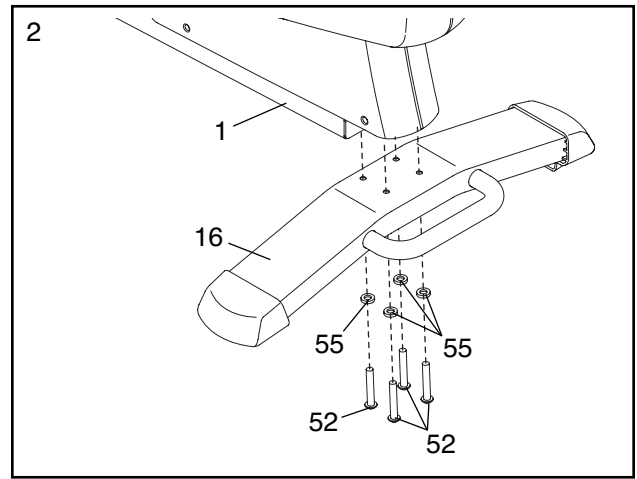


1. Orient the Left Front Stabilizer (15) with the Wheel (17) positioned as shown. Attach the Left Front Stabilizer to the left side of the Frame (1) with three M8 x 16mm Button Screws (54) and three M8 Split Washers (55).

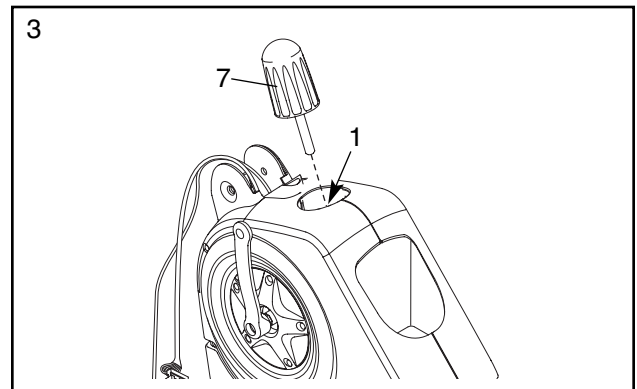
Attach the Right Front Stabilizer (not shown) to the right side of the Frame (1) in the same way.



2. While another person lifts the rear of the Frame (1), attach the Rear Stabilizer (16) to the Frame with four M8 x 50mm Button Screws (52) and four M8 Split Washers (55).

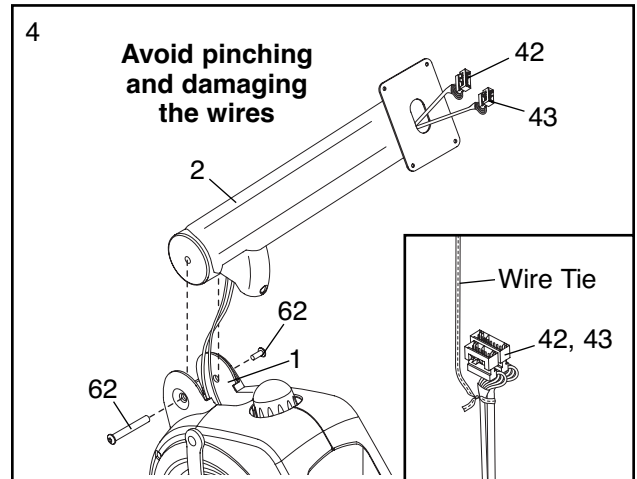


3. Tighten the Upright Knob (7) into the Frame (1).



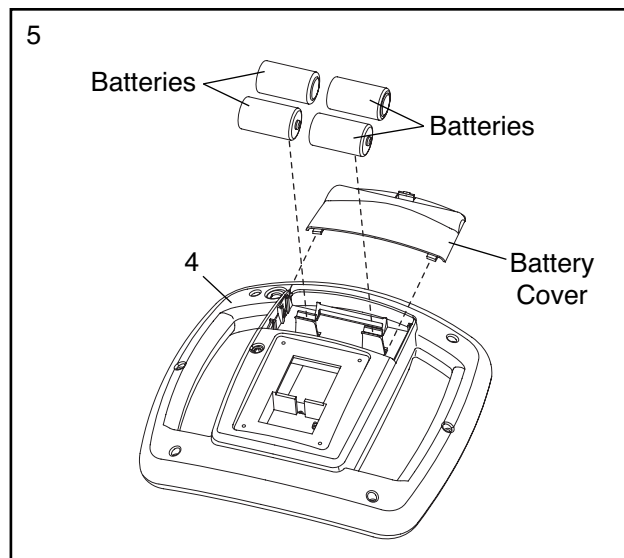
4. While another person holds the Upright (2) near the Frame (1), use the wire tie in the Upright to pull the Upper and Main Wire Harnesses (42, 43) through the Upright. **See the inset drawing.** Tie the wire tie to the ends of the Wire Harnesses. Then, pull the other end of the wire tie upward out of the top of the Upright.

Attach the Upright (2) to the Frame (1) with an M10 x 63mm Bolt Set (62). **Be careful to avoid pinching the Wire Harnesses (42, 43).**



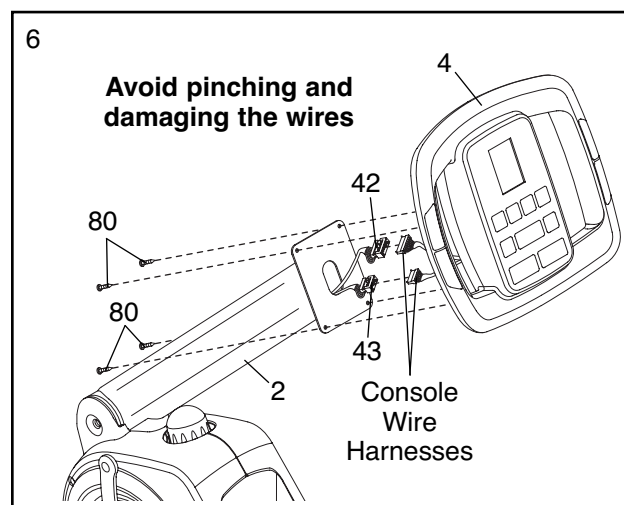
5. The Console (4) requires four “D” batteries (not included); alkaline batteries are recommended. Remove the battery cover from the back of the Console. Next, insert four batteries into the battery compartment; **make sure that the batteries are oriented as shown by the diagram inside the battery compartment.** Then, reattach the battery cover.

Note: The Console (4) can be operated with an optional power supply instead of batteries. **To purchase a power supply, call the telephone number on the front cover of this manual.** Plug one end of the power supply into the jack on the console. Plug the other end of the power supply into an appropriate outlet that is properly installed in accordance with all local codes and ordinances.

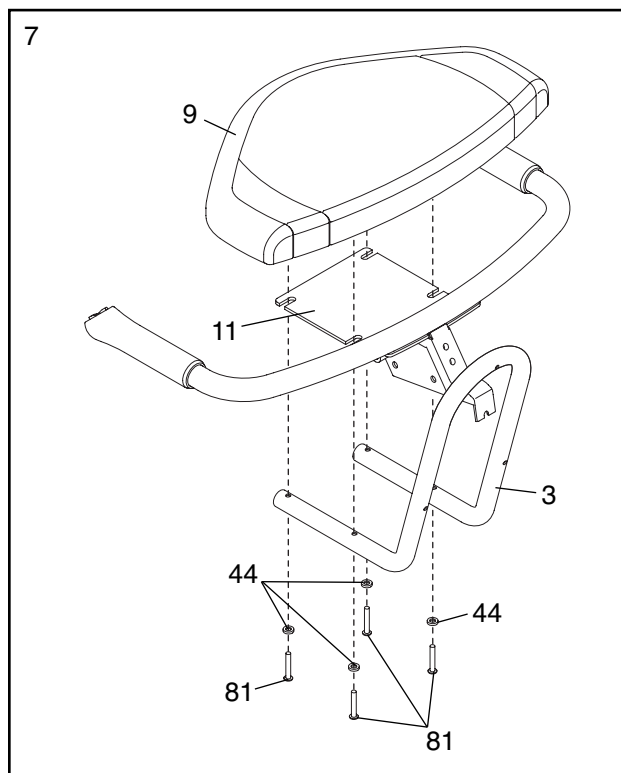


6. While another person holds the Console (4) near the Upright (2), connect the console wire harnesses to the Upper and Main Wire Harnesses (42, 43). Insert the excess wire downward into the Upright.

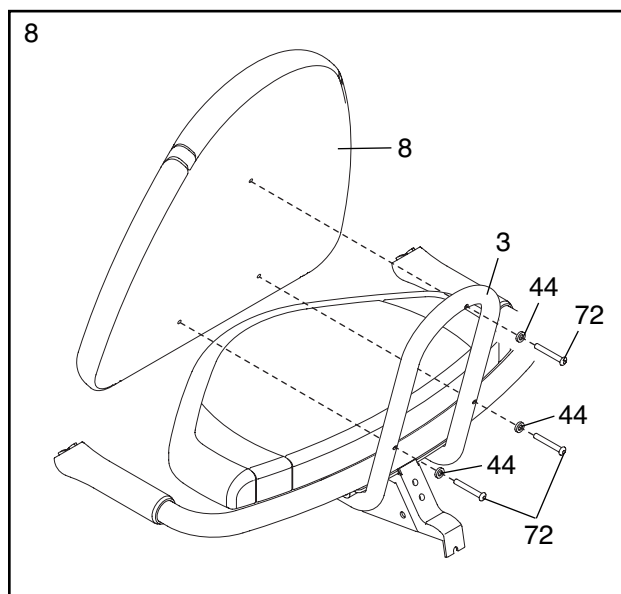
Attach the Console (4) to the Upright (2) with four M4 x 16mm Round Head Screws (80). **Be careful to avoid pinching the Wire Harnesses (42, 43).**



7. Attach the Seat (9) and the Backrest Bracket (3) to the Seat Bracket (11) with four M6 x 42mm Button Screws (81) and four M6 Washers (44) as shown. **Start all four Button Screws before you tighten any of them.**



8. Attach the Backrest (8) to the Backrest Bracket (3) with three M6 x 38mm Button Screws (72) and three M6 Washers (44). **Start all three Button Screws before you tighten any of them.**

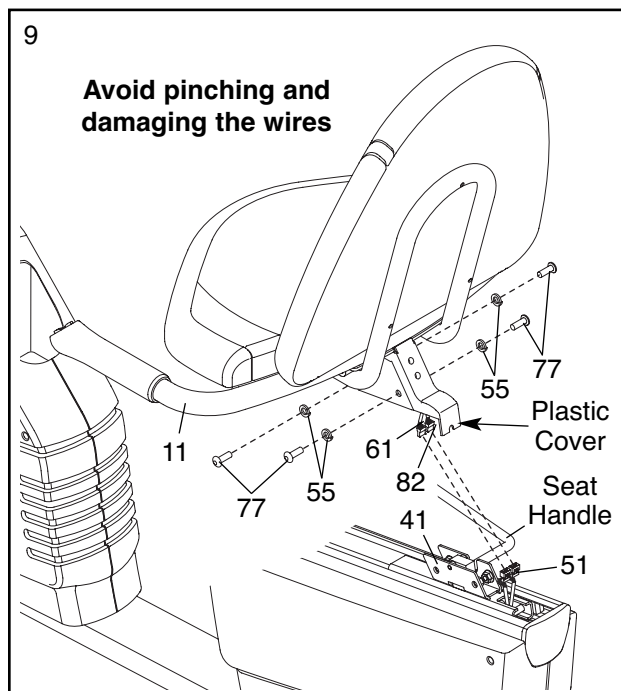


9. Push the seat handle down. Pull the Seat Carriage (41) towards the back of the exercise cycle until it stops. Then, pull up on the seat handle to lock the Seat Carriage in place.

While another person holds the Seat Bracket (11) near the Seat Carriage (41), connect the Right Controller Wire (82), which has a tag attached, to the wire on the Rear Wire Harness (51) that has a tag attached. Then, connect the Left Controller Wire (61) to the other wire on the Rear Wire Harness.

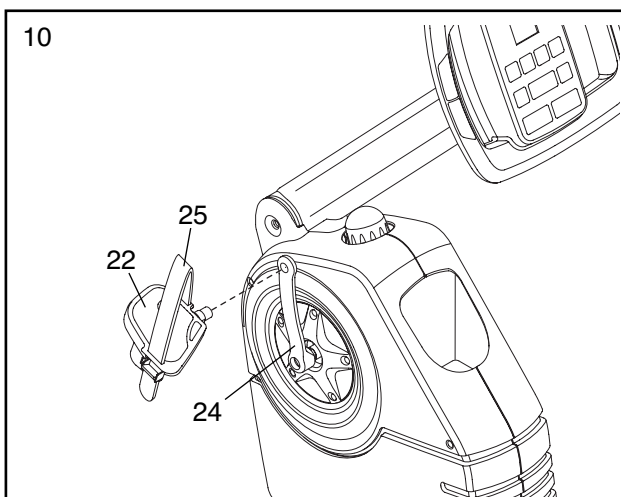
Make sure that the connectors on the Controller Wires (61, 82) are positioned side by side under the plastic cover on the Seat Bracket.

Be careful to avoid pinching and damaging the wires. Attach the Seat Bracket (11) to the Seat Carriage (41) with four M8 x 19mm Button Screws (77) and four M8 Split Washers (55).



10. Identify the Left Pedal (22), which is marked with an "L." Using an adjustable wrench, **firmly tighten** the Left Pedal *counterclockwise* into the Left Crank Arm (24). Tighten the Right Pedal (not shown) *clockwise* into the Right Crank Arm (not shown). **IMPORTANT: Tighten both Pedals as firmly as possible. After using the exercise cycle for one week, retighten the Pedals.**

Adjust the Left Pedal Strap (25) to the desired position, and press the end of the Left Pedal Strap onto the tab on the Left Pedal (22). **Adjust the Right Pedal Strap (not shown) in the same way.**

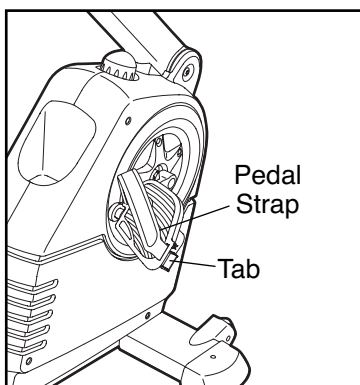


11. **Make sure that all parts are properly tightened before you use the exercise cycle.** Note: After assembly is completed, some extra parts may be left over. Place a mat beneath the exercise cycle to protect the floor.

HOW TO OPERATE THE EXERCISE CYCLE

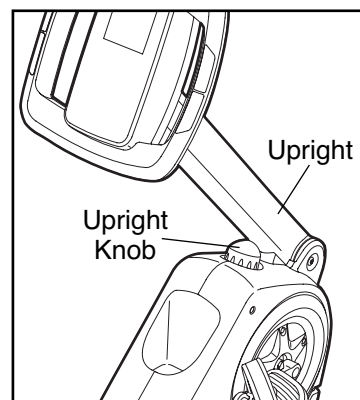
HOW TO ADJUST THE PEDAL STRAPS

To adjust the pedal straps, first pull the ends of the straps off the tabs on the pedals. Adjust the straps to the desired position, and then press the ends of the straps back onto the tabs.



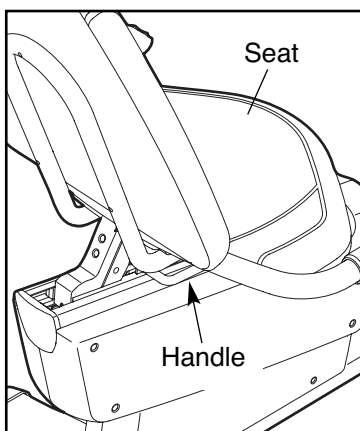
HOW TO ADJUST THE UPRIGHT

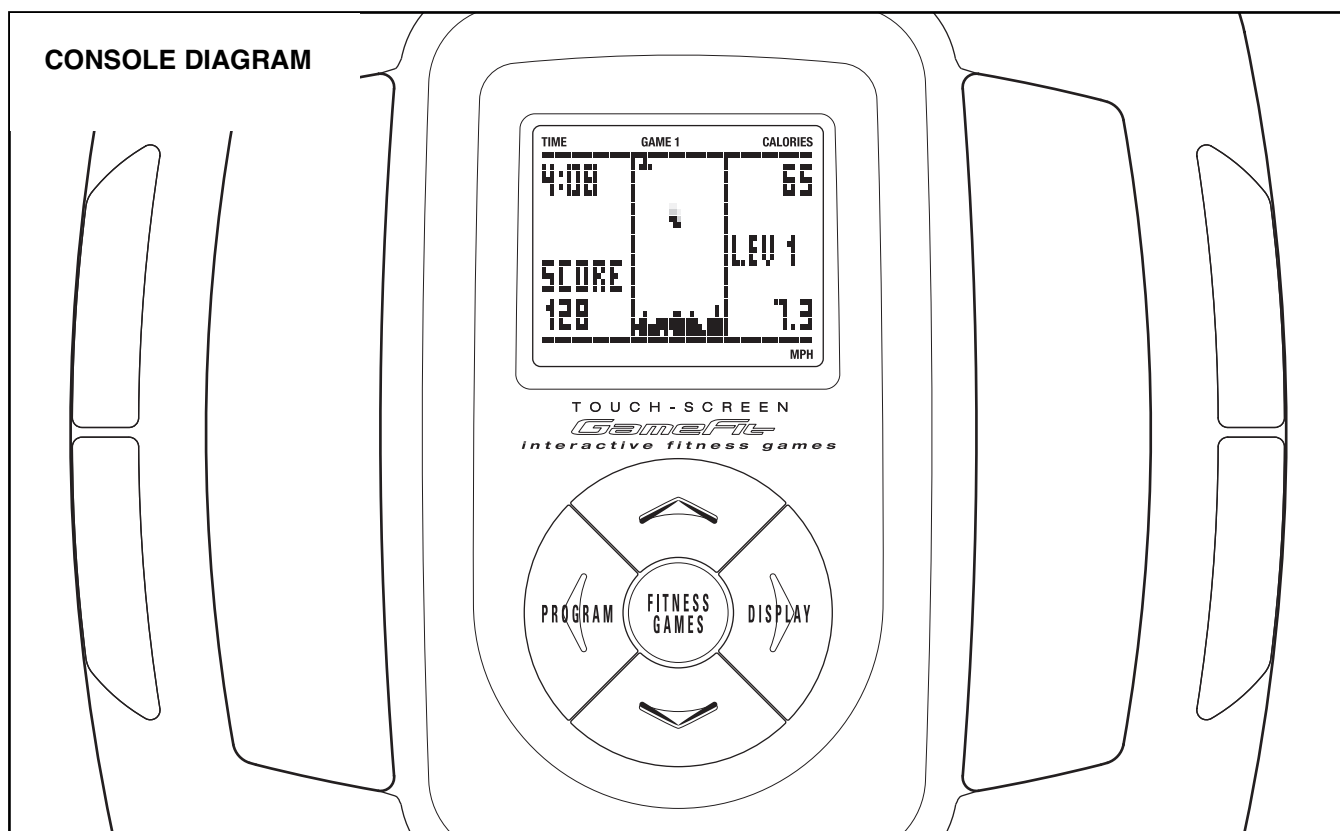
The upright can be adjusted to the position that is the most comfortable for you. To adjust the upright, first raise the upright so that it is not resting on the upright knob. Next, turn the upright knob clockwise or counterclockwise to raise or lower the upright. Then, rest the upright on the upright knob.



HOW TO ADJUST THE SEAT

The seat can be adjusted forward or backward to the position that is the most comfortable for you. To adjust the seat, push down on the seat handle, slide the seat to the desired position, and then pull up on the handle to lock the seat in place.





FEATURES OF THE CONSOLE

The revolutionary console offers an array of features designed to make your workouts more effective and enjoyable. When you use the manual mode of the console, you can change the resistance of the pedals with the touch of a button. While you exercise, the console will display continuous exercise feedback. You can even measure your heart rate using the handgrip pulse sensor.

Smart Programs

The console offers ten smart programs. Each program automatically changes the resistance of the pedals and prompts you to vary your pedaling pace as it guides you through an effective workout.

Interactive Games

The console also features four motivational interactive games. Using the dual game controllers, play the challenging Fat Blocker™ game or the fast-paced Calorie Destroyer™ game during your workouts—the harder you exercise, the greater your advantage! Or, use your wits and the interactive touch screen to win credits while playing the classic card game of Blackjack or Texas Hold ‘Em.

To use the manual mode of the console, follow the steps beginning on page 12. **To use a smart program**, see page 13. **To play the Fat Blocker game**, see page 15. **To play the Calorie Destroyer game**, see page 16. **To play the Blackjack game**, see page 17. **To play the Texas Hold ‘Em game**, see page 18.

HOW TO USE THE MANUAL MODE

Note: If there is a sheet of clear plastic on the face of the console, remove the plastic.

1. **Begin pedaling or press any button on the console to turn on the console.**

A moment after you begin pedaling or press a button, the display will light.

2. **Select the manual mode.**

Each time you turn on the console, the manual mode will be selected. If you have selected a program, reselect the manual mode by pressing the Program button repeatedly until the word **MANUAL** appears in the lower left corner of the display.



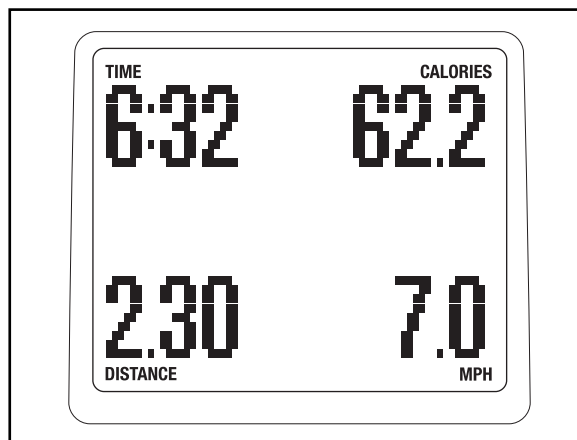
3. **Change the resistance of the pedals as desired.**

As you pedal, change the resistance of the pedals by pressing the increase and decrease buttons repeatedly. There are sixteen resistance levels. Note: After you press the buttons, it will take a moment for the pedals to reach the selected resistance level.



4. **Follow your progress with the display.**

The **upper left corner of the display** will show the elapsed time. Note: When a program is selected, the display will show the time remaining in the program instead of the elapsed time.



The **lower left corner of the display** will show the distance you have pedaled, in miles or kilometers.

The **upper right corner of the display** will show the approximate number of calories you have burned. The upper right corner of the display will also show your heart rate when you use the hand-grip pulse sensor (see step 5 on page 13).

The **lower right corner of the display** will show your pedaling pace in miles or kilometers per hour.

The **center of the display** will show the resistance level of the pedals for a few seconds each time the resistance level changes.

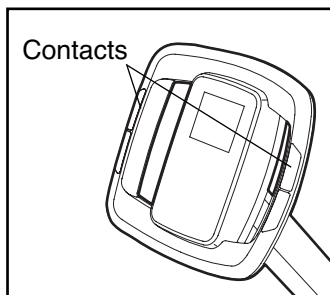
You can also view selected information at a larger size. Press the Display button repeatedly to view time and distance information, time and calorie information, or time and pace information. Press the Display button again to view all information.

The console has three backlight options. The "On" option keeps the backlight on while the console is on. To conserve the batteries, the "Auto" option keeps the backlight on only while you are pedaling. The "Off" option turns the backlight off. To select a backlight option, first press and hold down the Program button for several seconds. Next, press the increase button to select the desired backlight option. Then, press the Program button to save your selection.

The console can show speed and distance in either miles or kilometers. The letters MPH or KM/H will appear in the display to show which unit of measurement is selected. To change the unit of measurement, first press and hold down the Program button for several seconds. Next, press the decrease button to select the desired unit of measurement. Then, press the Program button to save your selection.

5. Measure your heart rate if desired.

If there are sheets of clear plastic on the metal contacts on the handgrip pulse sensor, remove the plastic. To measure your heart rate, hold the handgrip pulse sensor with your palms resting against the metal contacts. **Avoid moving your hands or gripping the contacts too tightly.**



When your pulse is detected, one, two, or three dashes will appear in the display, and then your heart rate will be shown. For the most accurate heart rate reading, hold the contacts for at least 15 seconds. Note: If you continue to hold the handgrip pulse sensor, the display will show your heart rate for up to 30 seconds.

If the display does not show your heart rate, make sure that your hands are positioned as described. Be careful not to move your hands excessively or to squeeze the metal contacts too tightly. For optimal performance, clean the metal contacts using a soft cloth; **never use alcohol, abrasives, or chemicals to clean the contacts.**

6. When you are finished exercising, the console will turn off automatically.

If the pedals do not move for several seconds, a tone will sound and the console will pause. If the pedals do not move for several minutes and the buttons are not pressed, the console will turn off and the display will be reset.

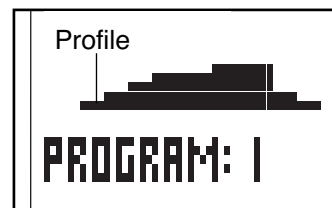
HOW TO USE A SMART PROGRAM

1. Begin pedaling or press any button on the console to turn on the console.

A moment after you begin pedaling or press a button, the display will light.

2. Select a smart program.

To select one of the ten smart programs, press the Program button repeatedly until PROGRAM 1, 2, 3, 4, 5, 6, 7, 8, 9, or 10 appears in the display. The program time and a profile of the resistance levels for the program will also appear in the display.



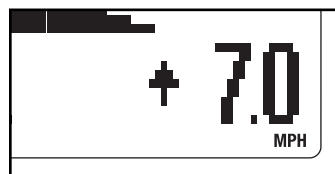
3. Begin pedaling to start the program.

Each program is divided into either 20, 30, or 45 one-minute segments. One resistance level and one target pace setting are programmed for each segment. Note: The same resistance level and/or target pace setting may be programmed for two or more consecutive segments.

The program profile will show your progress (see the drawing above). The flashing segment of the profile represents the current segment of the program. The height of the flashing segment indicates the resistance level for the current segment.

When the first segment of the program ends, the resistance level and the target pace for the second segment will appear in the center of the display for a few seconds to alert you. The next segment of the profile will begin to flash, and the pedals will automatically adjust to the resistance level for the next segment.

As you exercise, you will be prompted to keep your pedaling pace near the target pace setting for the current



segment. When an upward arrow appears in the display, increase your pace. When a downward arrow appears, decrease your pace. When no arrow appears, maintain your current pace.

IMPORTANT: The target pace settings are intended only to provide motivation. Your actual pace may be slower than the target pace settings. Make sure to pedal at a pace that is comfortable for you.

If the resistance level for the current segment is too high or too low, you can manually override the setting by pressing the increase and decrease buttons. **IMPORTANT: When the current seg-**

ment of the program ends, the pedals will automatically adjust to the resistance level for the next segment.

The program will continue in this way until the last segment ends. To stop the program at any time, stop pedaling. A tone will sound and the time will begin to flash in the display. To restart the program, simply resume pedaling.

4. Follow your progress with the display.

See step 4 on page 12.

5. Measure your heart rate if desired.

See step 5 on page 13.

6. When you are finished exercising, the console will turn off automatically.

See step 6 on page 13.

HOW TO PLAY THE FAT BLOCKER GAME

The Fat Blocker game requires quick thinking and fast reflexes. In addition to the console buttons, you will use the four-button game controllers on the handlebar to play the game. Follow the steps below to play the Fat Blocker game.

1. Begin pedaling or press any button on the console to turn on the console.

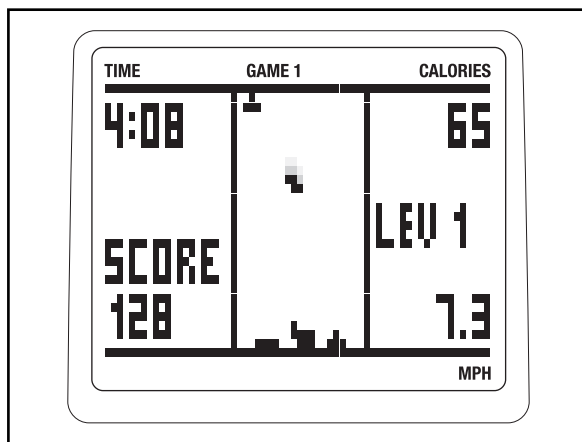
A moment after you begin pedaling or press a button, the display will light.

2. Select the Fat Blocker game.

To select the Fat Blocker game, press the Fitness Games button repeatedly until the words FAT BLOCKER appear at the top of the display.

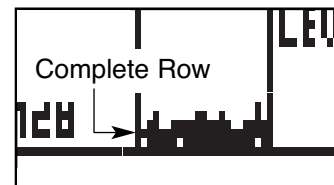
3. Pedal to start the game.

When you start the Fat Blocker game, a game arena will appear in the center of the display.



A block composed of four or five black squares will slowly move downward until it reaches the bottom of the arena. Another block will then move downward. There are blocks of eight different shapes. As each block falls, you can move it to the left or right using the left and right buttons on the left controller. In addition, you can rotate the block counterclockwise or clockwise using the left and right buttons on the right controller. Once you have positioned and oriented a block, you can speed its motion to the bottom of the arena, if desired, by pressing the down button on either controller.

Your goal is to maneuver the blocks so that they form a complete row of black squares across the entire arena. Each time you complete a row of black squares, the row will disappear, and all blocks above will move downward one row.



As you play, the blocks will fall faster and faster; however, your pedaling pace will affect the speed of the blocks—the faster you pedal, the more slowly the blocks will fall, giving you extra time to position and orient the blocks. The game will continue until any part of a stacked block reaches the top of the arena.

When the game ends, the display will show your final score and the level of play that you reached. The display will then show the four highest scores recorded since the scores were reset. If desired, press and hold down the right button on either controller to reset the scores. Note: If your score is one of the four highest, the display will prompt you to enter a name consisting of three letters or digits. While the line below the first letter is flashing, press the up and down buttons on either controller to select the desired letter or digit. Next, press the right button on either controller and select another letter or digit. Repeat this process to select a third letter or digit. Then, press the right button on either controller again. The display will then show the four highest scores recorded since the scores were reset.

4. Follow your progress with the display.

While you exercise and play the Fat Blocker game, the corners of the display will show the elapsed time, the approximate number of calories you have burned, and your pedaling pace. In addition, the display will show your current score and the game level that you have reached.

To pause the game, press the Display button. To resume the game, press the Display button repeatedly until the words FAT BLOCKER appear at the top of the display, and then begin pedaling.

5. When you are finished exercising, the console will turn off automatically.

See step 6 on page 13.

HOW TO PLAY THE CALORIE DESTROYER GAME

The Calorie Destroyer game is a fast-paced game that pits you against a squadron of laser-firing drones. In addition to the console buttons, you will use the four-button game controllers on the handlebar to play the game. Follow the steps below to play the Calorie Destroyer game.

- 1. Begin pedaling or press any button on the console to turn on the console.**

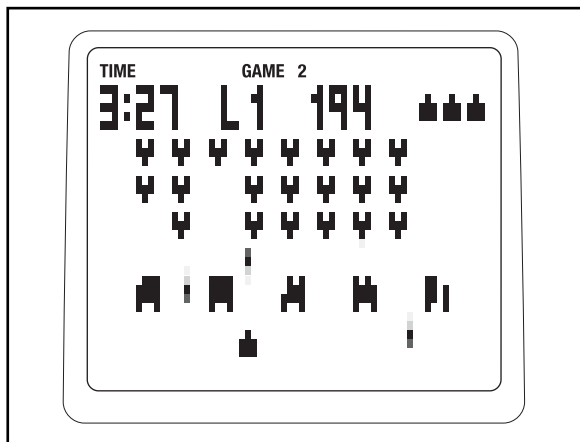
A moment after you begin pedaling or press a button, the display will light.

- 2. Select the Calorie Destroyer game.**

To select the Calorie Destroyer game, press the Fitness Games button repeatedly until the word DESTROYER appears at the top of the display.

- 3. Pedal to start the game.**

When you start the Calorie Destroyer game, a game arena will appear in the display. Three rows of drones will begin to move across the top of the arena, periodically firing their lasers downward. Each time the drones reach the left or right side of the arena, they will reverse direction and move downward.



At the bottom of the arena is a laser blaster. You can fire the laser blaster at the drones by pressing the up button on either controller. In addition, while you are pedaling, you can move the laser blaster to the left or right using the left and right buttons on either controller. The faster you pedal, the faster the laser blaster will move.

Between the drones and the laser blaster are five shields. You can hide the laser blaster below a shield if desired. However, each time a shield is hit by a laser, a piece will be vaporized.

Your goal is to keep the laser blaster from being hit and to keep any drone from reaching the bottom of the arena. If the laser blaster is hit, it will be disabled and another laser blaster will appear in its place; there are a total of four laser blasters. If you vaporize the entire squadron of drones, a new squadron will appear.

As you play, the drones will move faster and faster. The game will continue until all four laser blasters are disabled or a drone reaches the bottom of the arena.

When the game ends, the display will show the level of play that you reached and your final score. The display will then show the four highest scores recorded since the scores were reset. If desired, press and hold down the right button on either controller to reset the scores. Note: If your score is one of the four highest, the display will prompt you to enter a name consisting of three letters or digits. While the line below the first letter is flashing, press the up and down buttons on either controller to select the desired letter or digit. Next, press the right button on either controller and select another letter or digit. Repeat this process to select a third letter or digit. Then, press the right button on either controller again. The display will then show the four highest scores recorded since the scores were reset.

- 4. Follow your progress with the display.**

While you exercise and play the Calorie Destroyer game, the upper left corner of the display will show the elapsed time. In addition, the display will show the game level that you have reached and your current score.

To pause the game, press the Display button. To resume the game, press the Display button repeatedly until the word DESTROYER appears at the top of the display, and then begin pedaling.

- 5. When you are finished exercising, the console will turn off automatically.**

See step 6 on page 13.

HOW TO PLAY THE BLACKJACK GAME

Blackjack is a casino-style card game in which you compete against the dealer to win credits. Your goal during each hand of the game is to have the highest point total that does not exceed 21 points. You will use the interactive touch screen on the display to play the game. Follow the steps below to play Blackjack.

Note: For detailed instructions on how to play Blackjack, consult a card game rule book or other card game resource.

1. **Begin pedaling or press any button on the console to turn on the console.**

A moment after you begin pedaling or press a button, the display will light.

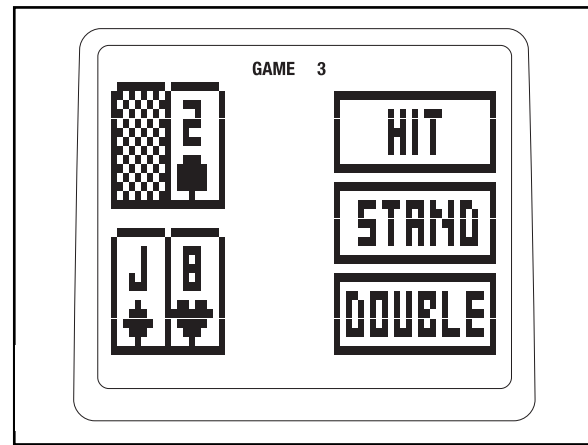
2. **Select the Blackjack game.**

To select the Blackjack game, press the Fitness Games button repeatedly until the word BLACKJACK appears at the top of the display.

3. **Tap the screen to start the game.**

As you pedal, tap the screen to begin the Blackjack game. After a moment, the words PLACE YOUR BET will appear in the display. Tap the screen to select the amount you want to bet on this hand. Note: You begin each game with 500 credits. As you win or lose credits during the game, your current total will be shown in the upper right corner of the display.

After you place a bet, a representation of a game table will appear in the display. The dealer's cards will appear in the upper left corner of the display. Your cards will appear in the lower left corner of the display. The game options will appear in three boxes on the right side of the display.



Count the point total of your cards and tap the screen to select a game option. You can choose to HIT, STAND, or DOUBLE. Repeat this action as necessary until the hand ends.

When the hand ends, the result and the point totals for you and the dealer will appear in a box on the right side of the display. To continue the game, tap the center of the screen.

The game will continue in this way indefinitely or until you have no credits available to bet. If you have no credits to bet, the words GAME OVER and the game time will appear in the display. To play Blackjack again, tap the prompt box on the screen. To exit the game at any time, press the Fitness Games button.

4. **Follow your progress with the display.**

While you pedal and play the Blackjack game, the upper left corner of the display will show the elapsed time. To view additional exercise information, press the Display button repeatedly.

5. **When you are finished exercising, the console will turn off automatically.**

See step 6 on page 13.

HOW TO PLAY THE TEXAS HOLD 'EM GAME

Texas Hold 'Em is a popular poker game in which you compete against other players to win credits. Your objective is to form the best five-card poker hand from your two hole cards and the five community cards shared by all the players. You will use the interactive touch screen on the display to play the game. Follow the steps below to play Texas Hold 'Em.

Note: For detailed instructions on how to play Texas Hold 'Em, consult a card game rule book or other card game resource.

1. Begin pedaling or press any button on the console to turn on the console.

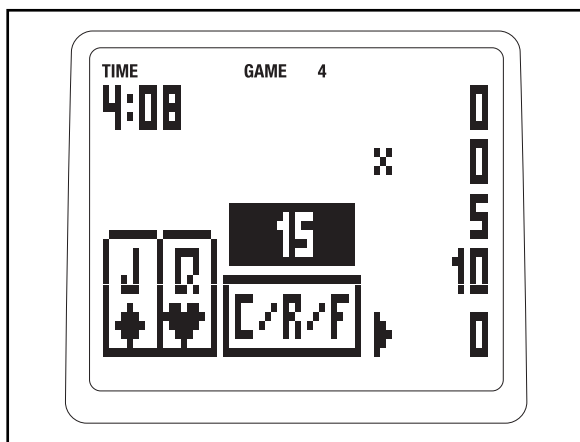
A moment after you begin pedaling or press a button, the display will light.

2. Select the Texas Hold 'Em game.

To select the Texas Hold 'Em game, press the Fitness Games button repeatedly until the words TEXAS HOLD 'EM appear at the top of the display.

3. Tap the screen to start the game.

As you pedal, tap the screen to begin the Texas Hold 'Em game. After you start the game, a representation of a game table will appear in the display. Your hole cards will be shown in the lower left corner of the display. The number of credits in the pot will be shown in the black box in the center of the display. The amount bet by each player will be shown along the right side of the display. A game option box will be shown below the pot.



During the game, player information will appear along the right side of the display. Your player information is located in the lower right corner of

the display. The black X in the display indicates the location of the dealer button. The black arrow indicates which player's turn it is.

When it is your turn, assess your cards and tap the C/R/F game option box to make a betting decision; you can choose to CALL, RAISE, or FOLD. You can also tap the CARDS box to view your cards and any community cards on the table before making a decision. Note: In some circumstances, you can choose to CHECK instead of CALL.

If you decide to RAISE, tap the upward and downward arrow boxes to select the desired number of credits, and then tap the OK box.

After you make your betting decision, play will continue with the other players. Continue to make betting decisions throughout the betting rounds and the deals. When the flop is dealt, three cards will appear in the upper left area of the display. Additional cards will appear in this area when the turn and river are dealt. Assess these cards and make betting decisions as before. During the game, the other players may fold, bust, or continue to a showdown.

The player with the best five-card hand in any combination of hole and community cards will win the showdown.

After the showdown, the word WINS: will appear in the center of the display. The number of credits won by each player will be shown along the right side of the display. To view the cards held by the other players, tap the number of credits won by each player.

The game will continue in this way until you win all the other players' credits or until you have no credits available to bet. To exit the game at any time, press the Fitness Games button.

4. Follow your progress with the display.

While you pedal and play the Texas Hold 'Em game, the upper left corner of the display will show the elapsed time. To view additional exercise information, press the Display button repeatedly.

5. When you are finished exercising, the console will turn off automatically.

See step 6 on page 13.

MAINTENANCE AND TROUBLESHOOTING

Inspect and tighten all parts of the exercise cycle regularly. Replace any worn parts immediately.

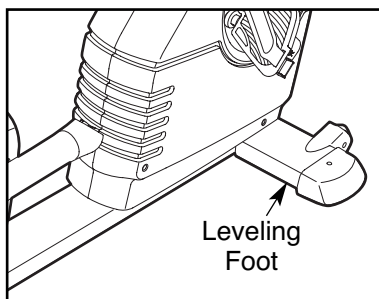
To clean the exercise cycle, use a damp cloth and a small amount of mild soap. **IMPORTANT: To avoid damage to the console, keep liquids away from the console and keep the console out of direct sunlight.**

BATTERY REPLACEMENT

If the console display becomes dim, the batteries should be replaced; most console problems are the result of low batteries. See assembly step 5 on page 7 for replacement instructions.

HOW TO LEVEL THE EXERCISE CYCLE

After the exercise cycle has been moved to the location where it will be used, make sure that the ends of both front stabilizer are touching the floor. If the exercise cycle rocks slightly during use, turn one or both of the leveling feet under the front stabilizers until the rocking motion is eliminated.

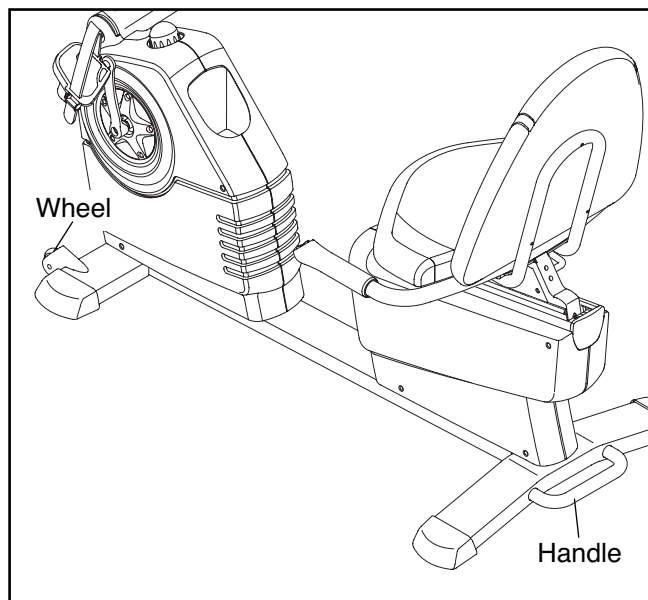


HANDGRIP PULSE SENSOR TROUBLESHOOTING

If the handgrip pulse sensor does not function properly, see step 5 on page 13.

HOW TO MOVE THE EXERCISE CYCLE

To move the exercise cycle, hold the handle on the rear stabilizer and carefully lift it until the exercise cycle can be moved on the front wheels. Carefully move the exercise cycle to the desired location and then lower it.



EXERCISE GUIDELINES

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems.

The pulse sensor is not a medical device. Various factors may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.

165	155	145	140	130	125	115	♥
145	138	130	125	118	110	103	♥
125	120	115	110	105	95	90	♥
20	30	40	50	60	70	80	

To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your “training zone.” The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses *carbohydrate calories* for energy. Only after the first few minutes of exercise does your body begin to use stored *fat calories* for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

WORKOUT GUIDELINES

Warming up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise—never hold your breath.

Cooling down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

PART LIST—Model No. PFEX44277.1

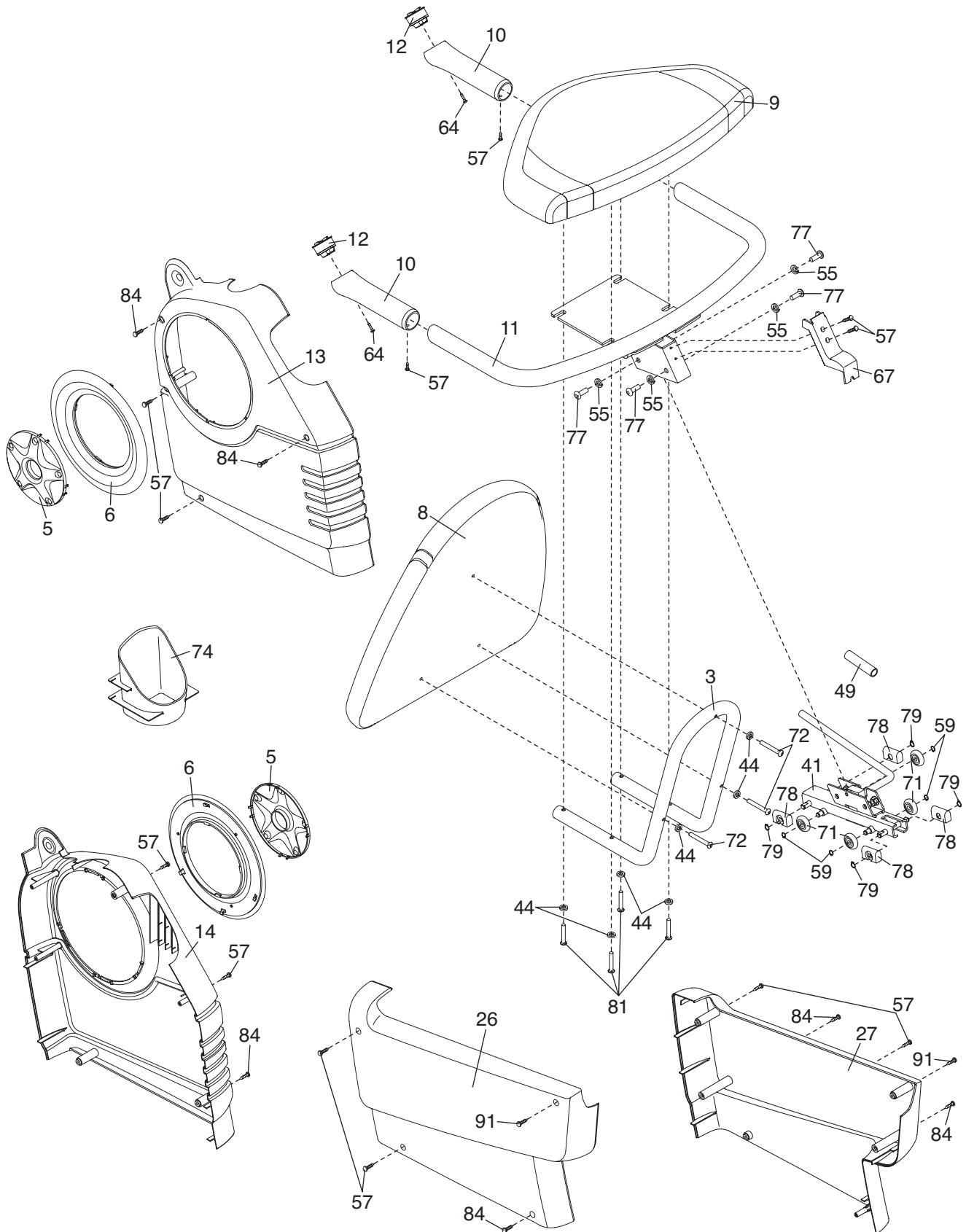
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Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Frame	48	2	Rear Stabilizer Endcap
2	1	Upright	49	1	Foam Grip
3	1	Backrest Bracket	50	2	Flange Screw
4	1	Console	51	1	Rear Wire Harness
5	2	Crank Cover	52	4	M8 x 50mm Button Screw
6	2	Accent Ring	53	11	M6 Nylon Locknut
7	1	Upright Knob	54	6	M8 x 16mm Button Screw
8	1	Backrest	55	14	M8 Split Washer
9	1	Seat	56	1	Seat Rail Endcap
10	2	Game Grip	57	14	M4 x 16mm Screw
11	1	Seat Bracket	58	1	Lower Wire Harness
12	2	Controller	59	4	Small Snap Ring
13	1	Left Front Side Shield	60	1	Tension Wheel
14	1	Right Front Side Shield	61	1	Left Controller Wire
15	1	Left Front Stabilizer	62	1	M10 x 63mm Bolt Set
16	1	Rear Stabilizer	63	4	Wheel Bushing
17	2	Wheel	64	2	M4 x 10mm Screw
18	1	Right Pedal Strap	65	1	Stop Block
19	2	Leveling Foot	66	2	Front Stabilizer Endcap
20	2	Upright Bushing	67	1	Seat Bracket Endcap
21	1	Right Pedal	68	1	Upright Cover
22	1	Left Pedal	69	2	Wheel Bolt
23	1	Right Crank Arm	70	1	M4 x 12mm Screw
24	1	Left Crank Arm	71	4	Seat Carriage Wheel
25	1	Left Pedal Strap	72	3	M6 x 38mm Button Screw
26	1	Left Side Shield	73	4	M6 x 20mm Button Bolt
27	1	Right Side Shield	74	1	Water Bottle Holder
28	1	Large Snap Ring	75	1	Tension Spring
29	1	Pulley	76	4	M5 x 16mm Button Screw
30	1	Magnet	77	4	M8 x 19mm Button Screw
31	1	Crank	78	4	Seat Carriage Block
32	1	Steel Washer	79	4	Block Snap Ring
33	2	Crank Bearing	80	4	M4 x 16mm Round Head Screw
34	1	Eddy Mechanism	81	4	M6 x 42mm Button Screw
35	1	Eddy Axle Assembly	82	1	Right Controller Wire
36	1	Pillow Block	83	1	Frame Endcap
37	1	Resistance Motor	84	8	M4 x 19mm Screw
38	1	Idler Pulley	85	2	Crank Cover
39	1	Idler	86	1	Rail
40	1	Right Front Stabilizer	87	3	M6 x 50mm Bolt
41	1	Seat Carriage	88	2	Tension Plate
42	1	Upper Wire Harness	89	2	M8 Jamnut
43	1	Main Wire Harness	90	4	M6 Split Washer
44	7	M6 Washer	91	2	M4 x 12mm Screw
45	1	Clamp	*	—	Hex Key
46	1	Reed Switch/Wire	*	—	User's Manual
47	1	Drive Belt			

Note: Specifications are subject to change without notice. See the back cover of this manual for information about ordering replacement parts. *These parts are not illustrated.

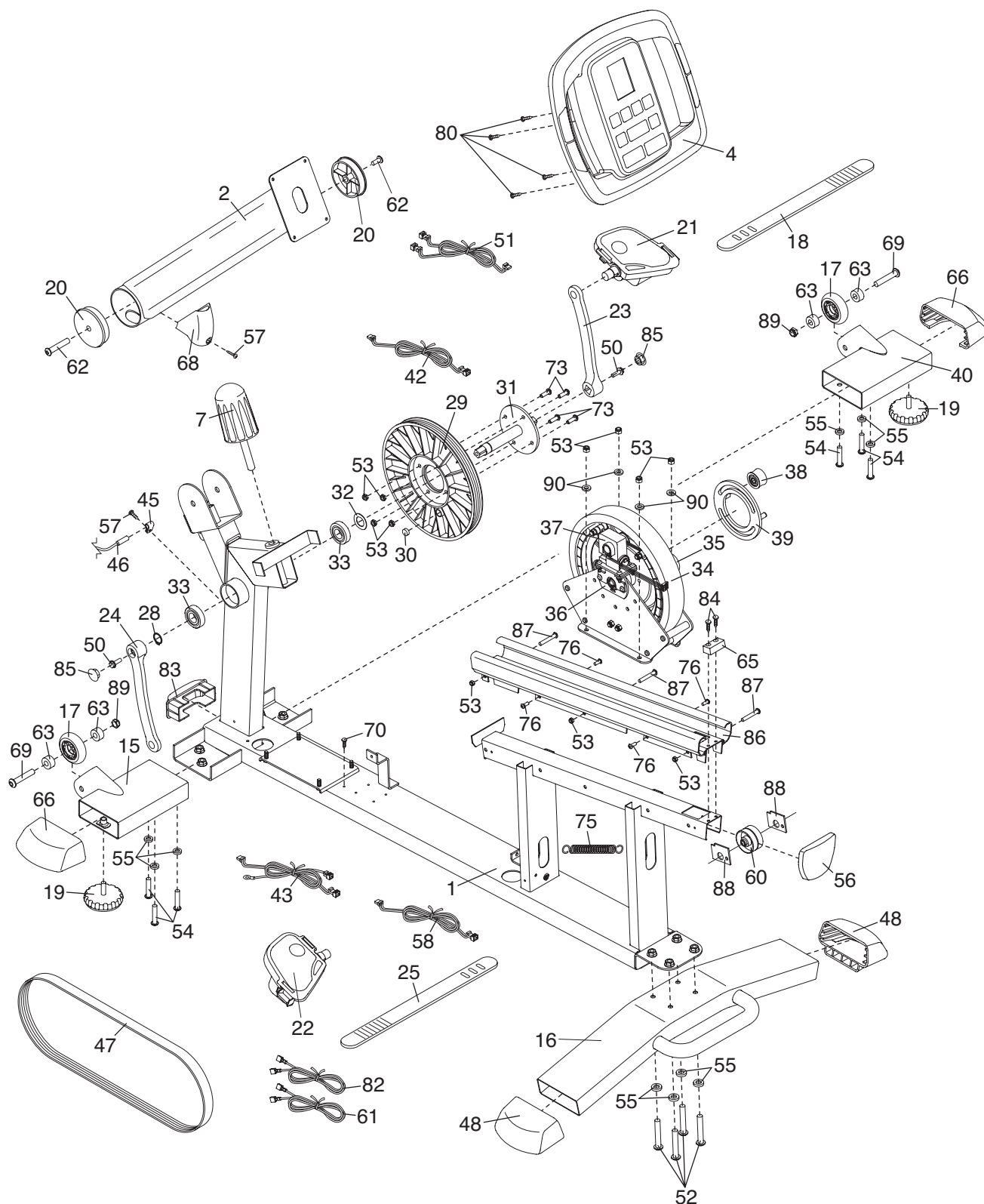
EXPLODED DRAWING A—Model No. PFEX44277.1

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EXPLODED DRAWING B—Model No. PFEX44277.1

R0208A



ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the model number and serial number of the product (see the front cover of this manual)
- the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

LIMITED WARRANTY

ICON Health & Fitness, Inc. (ICON) warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of ninety (90) days from the date of purchase. There is a lifetime warranty on the frame. This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to replacing or repairing, at ICON's option, the product through one of its authorized service centers. All repairs for which warranty claims are made must be pre-authorized by ICON. If the product is shipped to a service center, freight charges to and from the service center will be the customer's responsibility. For in-home service, the customer will be responsible for a minimal trip charge. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by an ICON authorized service center; products used for commercial or rental purposes; or products used as store display models. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, costs of removal or installation or other consequential damages of whatsoever nature. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

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